



Dart Aerospace Ltd.  
1270 Aberdeen St  
Hawkesbury, ON  
K6A 1K7  
Canada

Tel (613) 632-5200  
Fax 613 632-5246

C3-4-1

Job Sheet 196032



Part No: C3-4-1

Job Qty: ~~10 pcs~~ 52 pcs

Part Name: Load Beam Bushing



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 6/5/19

Job Tracking No:

Due Date: 6/24/19

Created By: Jennifer Renwick

Type: Stock

Description:

Note: DWG C3-4-1 Rev 4 IPP Rev A 18.04.06 new issue DP Verify DD

Ship Via:

## Bill of Materials

## Job Routing

| Op No | Operation  | Qty    | Start Date | Due Date | Standard |      | Workcenter/Supplier   |           | Sign-off        |
|-------|------------|--------|------------|----------|----------|------|-----------------------|-----------|-----------------|
|       |            |        |            |          | Setup    | Run  | Workcenter / Supplier | Lead Time |                 |
| 120   | SL-154 - 1 | 10 pcs | 6/24/19    | 6/24/19  | 0.00     | 1.00 | SL-154 - 1            |           | <i>17/06/23</i> |
| 130   | QC 2       | 10 pcs | 6/24/19    | 6/24/19  | 0.00     | 0.00 | QC 2 - 1              |           |                 |
|       |            |        |            |          |          |      | QC 2 - 12             |           |                 |
|       |            |        |            |          |          |      | QC 2 - 14             |           |                 |
|       |            |        |            |          |          |      | QC 2 - 17             |           |                 |
|       |            |        |            |          |          |      | QC 2 - 19             |           |                 |
|       |            |        |            |          |          |      | QC 2 - 2              |           |                 |
|       |            |        |            |          |          |      | QC 2 - 20             |           |                 |
|       |            |        |            |          |          |      | QC 2 - 22             |           |                 |
|       |            |        |            |          |          |      | QC 2 - 23             |           |                 |
|       |            |        |            |          |          |      | QC 2 - 25             |           |                 |
|       |            |        |            |          |          |      | QC 2 - 32             |           |                 |
|       |            |        |            |          |          |      | QC 2 - 33             |           | <i>17/06/23</i> |
|       |            |        |            |          |          |      | QC 2 - 35             |           |                 |
|       |            |        |            |          |          |      | QC 2 - 39             |           |                 |
|       |            |        |            |          |          |      | QC 2 - 4              |           |                 |
|       |            |        |            |          |          |      | QC 2 - 40             |           |                 |
|       |            |        |            |          |          |      | QC 2 - 44             |           |                 |
|       |            |        |            |          |          |      | QC 2 - 45             |           |                 |
|       |            |        |            |          |          |      | QC 2 - 48             |           |                 |
|       |            |        |            |          |          |      | QC 2 - 49             |           |                 |
|       |            |        |            |          |          |      | QC 2 - 50             |           |                 |
|       |            |        |            |          |          |      | QC 2 - 51             |           |                 |
|       |            |        |            |          |          |      | QC 2 - 52             |           |                 |
|       |            |        |            |          |          |      | QC 2 - 57             |           |                 |
|       |            |        |            |          |          |      | QC 2 - 62             |           |                 |
|       |            |        |            |          |          |      | QC 2 - 63             |           |                 |
|       |            |        |            |          |          |      | QC 2 - 8              |           |                 |
|       |            |        |            |          |          |      | QC 2 - 66             |           |                 |
|       |            |        |            |          |          |      | QC 2 - 64             |           |                 |
|       |            |        |            |          |          |      | QC 2 - 65             |           |                 |
|       |            |        |            |          |          |      | QC 2 - 5              |           |                 |
|       |            |        |            |          |          |      | QC 2 - 71             |           |                 |
|       |            |        |            |          |          |      | QC 2 - 73             |           |                 |
|       |            |        |            |          |          |      | QC 2 - 69             |           |                 |
| 140   | QC 8       | 10 pcs | 6/24/19    | 6/24/19  | 0.00     | 0.00 | QC 8 - 12             |           | <i>19/06/24</i> |
|       |            |        |            |          |          |      | QC 8 - 14             |           |                 |
|       |            |        |            |          |          |      | QC 8 - 17             |           |                 |
|       |            |        |            |          |          |      | QC 8 - 20             |           |                 |
|       |            |        |            |          |          |      | QC 8 - 25             |           |                 |
|       |            |        |            |          |          |      | QC 8 - 3              |           |                 |
|       |            |        |            |          |          |      | QC 8 - 32             |           |                 |



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Container No: S192917



Part: C3-4-1

Job No: 196032

Serial No/Batch: S192917

Revision: 4

Inspector:

Exp Date:

Instructions:

Date: 06/23/19

|                                                                                                                                                                                                                                                                                                                                                                                    |                                |                     |                  |                                  |                        |
|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--------------------------------|---------------------|------------------|----------------------------------|------------------------|
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|                                                                                                                                                                                                                                                                                                                                                                                    |                                |                     |                  | QC 8 - 35                        |                        |
|                                                                                                                                                                                                                                                                                                                                                                                    |                                |                     |                  | QC 8 - 39                        |                        |
|                                                                                                                                                                                                                                                                                                                                                                                    |                                |                     |                  | QC 8 - 4                         |                        |
|                                                                                                                                                                                                                                                                                                                                                                                    |                                |                     |                  | QC 8 - 44                        |                        |
|                                                                                                                                                                                                                                                                                                                                                                                    |                                |                     |                  | QC 8 - 45                        |                        |
|                                                                                                                                                                                                                                                                                                                                                                                    |                                |                     |                  | QC 8 - 49                        |                        |
|                                                                                                                                                                                                                                                                                                                                                                                    |                                |                     |                  | QC 8 - 58                        |                        |
|                                                                                                                                                                                                                                                                                                                                                                                    |                                |                     |                  | QC 8 - 8                         |                        |
|                                                                                                                                                                                                                                                                                                                                                                                    |                                |                     |                  | QC 8 - 9                         |                        |
|                                                                                                                                                                                                                                                                                                                                                                                    |                                |                     |                  | QC 8 - 68                        |                        |
|                                                                                                                                                                                                                                                                                                                                                                                    |                                |                     |                  | QC 8 - 67                        |                        |
|                                                                                                                                                                                                                                                                                                                                                                                    |                                |                     |                  | QC 8 - 1 (A)                     |                        |
|                                                                                                                                                                                                                                                                                                                                                                                    |                                |                     |                  | QC 8 - 47                        |                        |
|                                                                                                                                                                                                                                                                                                                                                                                    |                                |                     |                  | QC 8 - 40                        |                        |
|                                                                                                                                                                                                                                                                                                                                                                                    |                                |                     |                  | QC 8 - 52                        |                        |
|                                                                                                                                                                                                                                                                                                                                                                                    |                                |                     |                  | QC 8 - 23                        |                        |
|                                                                                                                                                                                                                                                                                                                                                                                    |                                |                     |                  | QC 8 - 57                        |                        |
| 150                                                                                                                                                                                                                                                                                                                                                                                | Packaging 3-1 - Stock - B4B    | 10 pcs              | 6/24/19          | 0.00 0.00                        | Packaging 3 - 1 - B4B  |
|                                                                                                                                                                                                                                                                                                                                                                                    |                                |                     |                  |                                  | Packaging 3 - 2 - B4B  |
|                                                                                                                                                                                                                                                                                                                                                                                    |                                |                     |                  |                                  | Packaging 3 - 3 - B4B  |
|                                                                                                                                                                                                                                                                                                                                                                                    |                                |                     |                  |                                  | Packaging 3 - 4 - B4B  |
|                                                                                                                                                                                                                                                                                                                                                                                    |                                |                     |                  |                                  | Packaging 3 - 5 - B4B  |
|                                                                                                                                                                                                                                                                                                                                                                                    |                                |                     |                  |                                  | Packaging 3 - 6 - B4B  |
|                                                                                                                                                                                                                                                                                                                                                                                    |                                |                     |                  |                                  | Packaging 3 - 7 - B4B  |
|                                                                                                                                                                                                                                                                                                                                                                                    |                                |                     |                  |                                  | Packaging 3 - 8 - B4B  |
|                                                                                                                                                                                                                                                                                                                                                                                    |                                |                     |                  |                                  | Packaging 3 - 9 - B4B  |
|                                                                                                                                                                                                                                                                                                                                                                                    |                                |                     |                  |                                  | Packaging 3 - 10 - B4B |
|                                                                                                                                                                                                                                                                                                                                                                                    |                                |                     |                  |                                  | Packaging 3 - 11 - B4B |
|                                                                                                                                                                                                                                                                                                                                                                                    |                                |                     |                  |                                  | Packaging 3 - 12 - B4B |
|                                                                                                                                                                                                                                                                                                                                                                                    |                                |                     |                  |                                  | Packaging 3 - 13 - B4B |
|                                                                                                                                                                                                                                                                                                                                                                                    |                                |                     |                  |                                  | Packaging 3 - 14 - B4B |
|                                                                                                                                                                                                                                                                                                                                                                                    |                                |                     |                  |                                  | Packaging 3 - 15 - B4B |
|                                                                                                                                                                                                                                                                                                                                                                                    |                                |                     |                  |                                  | Packaging 3 - 16 - B4B |
|                                                                                                                                                                                                                                                                                                                                                                                    |                                |                     |                  |                                  | Packaging 3 - 17 - B4B |
|                                                                                                                                                                                                                                                                                                                                                                                    |                                |                     |                  |                                  | Packaging 3 - 18 - B4B |
|                                                                                                                                                                                                                                                                                                                                                                                    |                                |                     |                  |                                  | Packaging 3 - 19 - B4B |
|                                                                                                                                                                                                                                                                                                                                                                                    |                                |                     |                  |                                  | Packaging 3 - 20 - B4B |
|                                                                                                                                                                                                                                                                                                                                                                                    |                                |                     |                  |                                  | Packaging 3 - 21 - B4B |
|                                                                                                                                                                                                                                                                                                                                                                                    |                                |                     |                  |                                  | Packaging 3 - 22 - B4B |
|                                                                                                                                                                                                                                                                                                                                                                                    |                                |                     |                  |                                  | Packaging 3 - 23 - B4B |
|                                                                                                                                                                                                                                                                                                                                                                                    |                                |                     |                  |                                  | Packaging 3 - 24 - B4B |
|                                                                                                                                                                                                                                                                                                                                                                                    |                                |                     |                  |                                  | Packaging 3 - 25 - B4B |
|                                                                                                                                                                                                                                                                                                                                                                                    |                                |                     |                  |                                  | Packaging 3 - 26 - B4B |
|                                                                                                                                                                                                                                                                                                                                                                                    |                                |                     |                  |                                  | Packaging 3 - 27 - B4B |
|                                                                                                                                                                                                                                                                                                                                                                                    |                                |                     |                  |                                  | Packaging 3 - 28 - B4B |
|                                                                                                                                                                                                                                                                                                                                                                                    |                                |                     |                  |                                  | Packaging 3 - 29 - B4B |
|                                                                                                                                                                                                                                                                                                                                                                                    |                                |                     |                  |                                  | Packaging 3 - 30 - B4B |
|                                                                                                                                                                                                                                                                                                                                                                                    |                                |                     |                  |                                  | Packaging 3 - 31 - B4B |
|                                                                                                                                                                                                                                                                                                                                                                                    |                                |                     |                  |                                  | Packaging 3 - 32 - B4B |
|                                                                                                                                                                                                                                                                                                                                                                                    |                                |                     |                  |                                  | Packaging 3 - 33 - B4B |
|                                                                                                                                                                                                                                                                                                                                                                                    |                                |                     |                  |                                  | Packaging 3 - 34 - B4B |
|                                                                                                                                                                                                                                                                                                                                                                                    |                                |                     |                  |                                  | Packaging 3 - 35 - B4B |
|                                                                                                                                                                                                                                                                                                                                                                                    |                                |                     |                  |                                  | Packaging 3 - 36 - B4B |
| 160                                                                                                                                                                                                                                                                                                                                                                                | QC 21 - SA                     | 10 pcs              | 6/24/19          | 0.00 0.00                        | QC 21 - SA - 21        |
|                                                                                                                                                                                                                                                                                                                                                                                    |                                |                     |                  |                                  | QC 21 - SA - 70        |
|                                                                                                                                                                                                                                                                                                                                                                                    |                                |                     |                  |                                  | QC 21 - SA - 53        |
| Part Op 120 - SL-154 (MORI SL-154 LATHE) 1-Machine as per folio FC038 FOLIO REV: <u>AA</u> DWG REV: <u>9-89</u><br>Descriptions: <u>4</u> 2-Debur<br>130 - (QC2- Inspect parts off machine FAI/FAIB)<br>140 - (QC8- Inspect parts - second check)<br>150 - (Identify as per dwg & Stock Location: _____) Identify and Stock<br>160 - (QC21- Final Inspection - Work Order Release) |                                |                     |                  |                                  |                        |
| <b>Job BOM</b>                                                                                                                                                                                                                                                                                                                                                                     |                                |                     |                  |                                  |                        |
| <b>Part / Item</b>                                                                                                                                                                                                                                                                                                                                                                 | <b>Component Name</b>          | <b>Quantity</b>     | <b>Operation</b> | <b>Container</b>                 |                        |
| MT-BRONZE-C63000-R1.000                                                                                                                                                                                                                                                                                                                                                            | Bronze C63000 Round Bar 1.000" | .4660 ft (.0466 ea) | 120-SL-154 - 1   | <u>5046121</u><br><u>5192121</u> |                        |

GA192

DATA  
JUN 28 2019  
70  
9-89

| Job Allocations                    |                         |          |           |           |
|------------------------------------|-------------------------|----------|-----------|-----------|
| Operation                          | Component Part          | Required | Inventory | Allocated |
| 120-SL-154 - 1                     | MT-BRONZE-C63000-R1.000 | 0        | 3         | 0         |
| Part Specifications                |                         |          |           |           |
| Specifications could not be found. |                         |          |           |           |

Plex 6/5/19 9:06 AM Dart.Renwick.Jennifer



